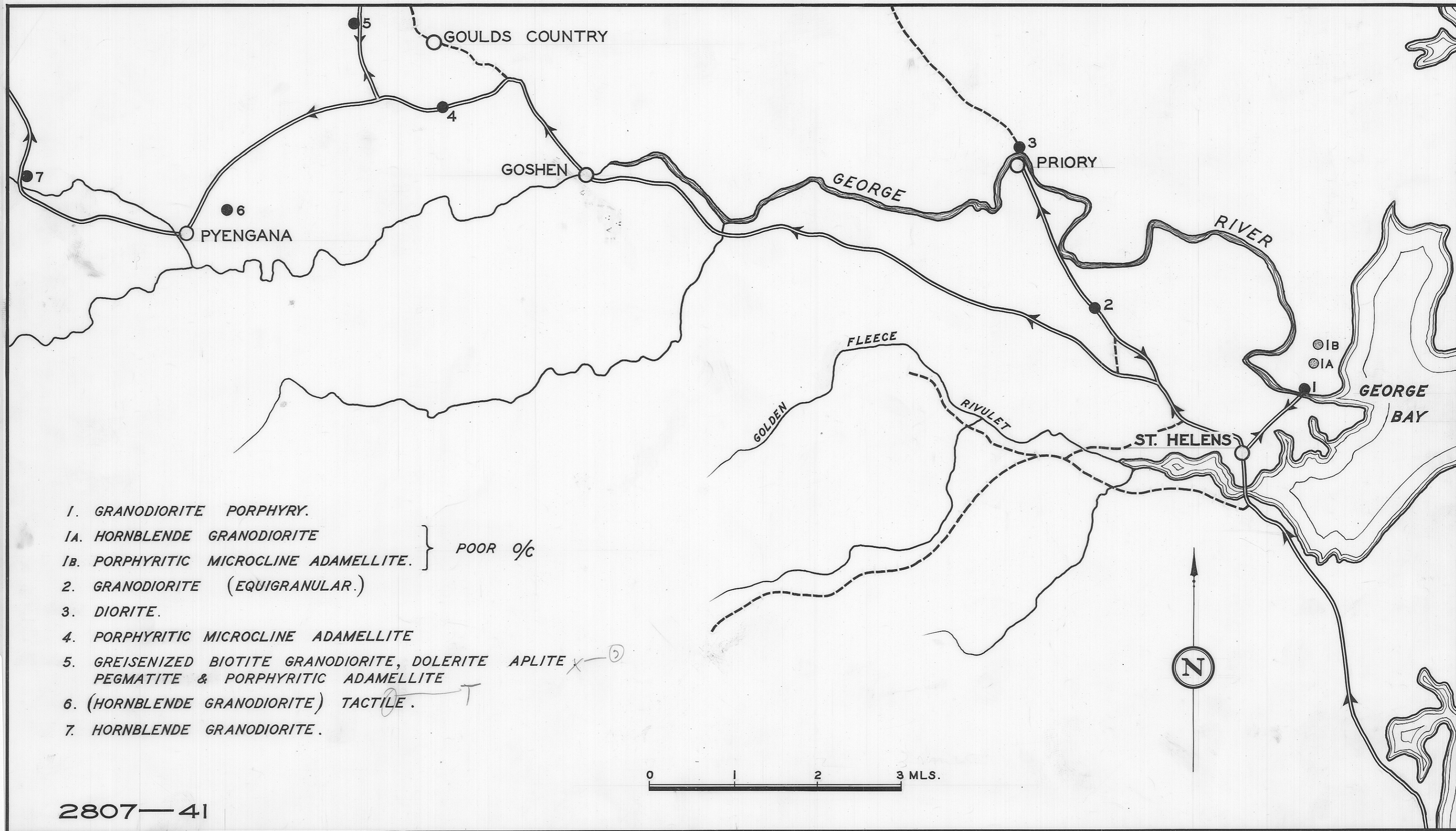


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Figure 20  
 " 5 of series  
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