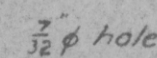
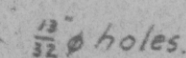
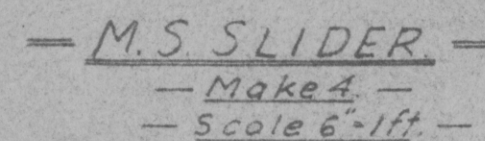


Note. Make three without locking pin hole.

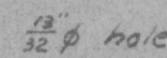
— Make 8 —
— Scale Full size. —



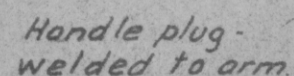
— Make 4 —
— Scale 6" = 1 ft. —



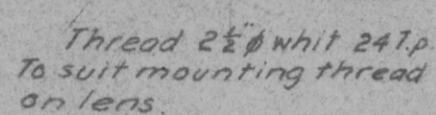
— Make 5 —
— Scale 6" = 1 ft. —



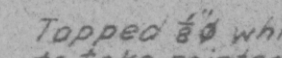
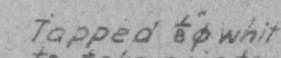
980C7 M.S. BEARING HOUSING 1 OFF. —
— scale 6" = 1 ft. —



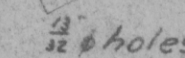
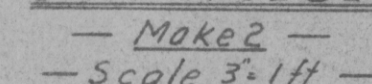
- Mokel -
- Scale 6" = 1 ft. -



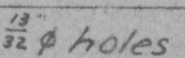
— Make! —
— Scale 6" = 1 ft. —



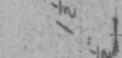
— Make 1 —
— Scale 3" = 1 ft. —



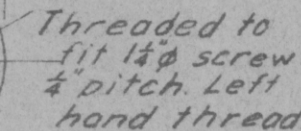
- Make 2 -
- Scale 3" = 1 ft -



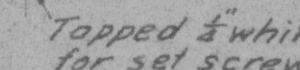
— Make2 —
— Scale 3"=1ft —



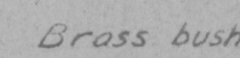
Reamed to provide
sliding fit on $\frac{1}{8}$ "
guide



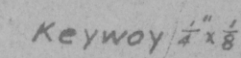
— Make 2 —
— Scale 6" = 1 ft. —



— Make 4. —
— Scale 6" = 1 ft. —

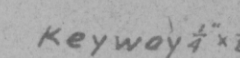


— Make 1 —
— Scale 6"=1ft —



N° of teeth=39
Pitch diam=5.43"
Outside " = 5.71"
Diam pitch=7.1808
Circ. " = 4.375.
Addendum = 1.395
Whole depth = 3.003

— Make 1 —
— Scale 6"-1 ft —



No of teeth = 13
 Pitch diam = 1.8
 Outside = 2.0
 Diam. pitch = 7/16
 Circ. pitch = 437

— Make 1 —
— Scale 6" = 1 ft. —

Scale shown	Prepared	Checked	MISC- 58-2
Drawing			
Tracing	12/1/85	3-8-85	
Design			
Supervision			