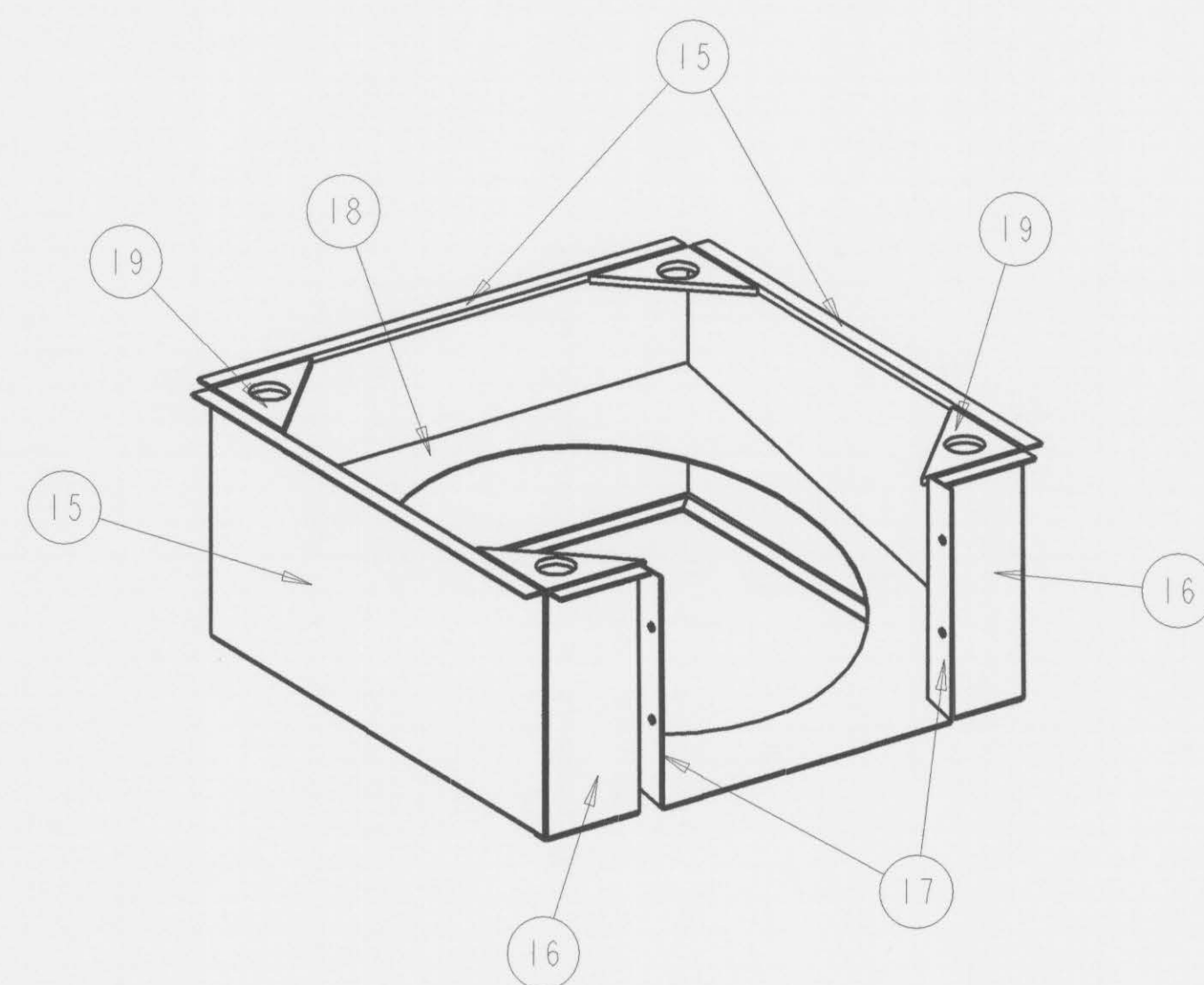
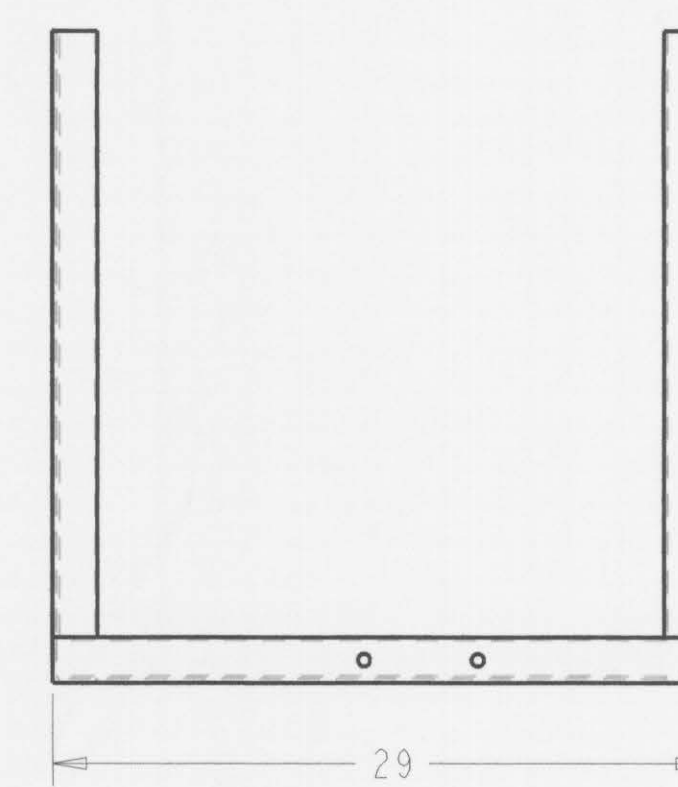
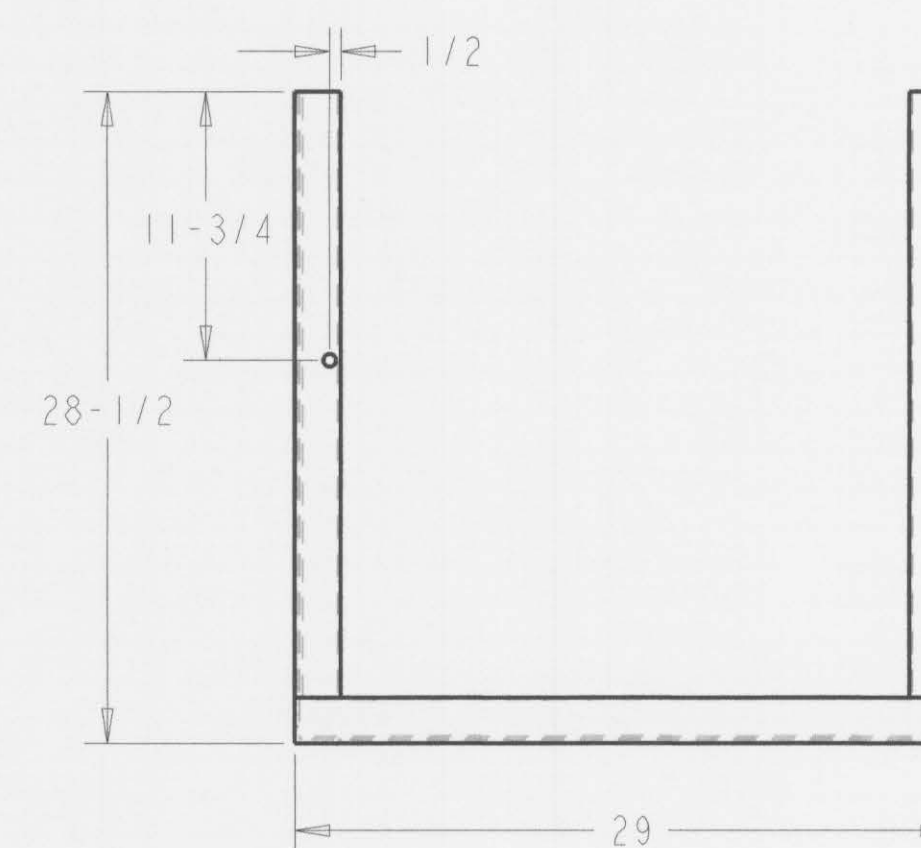
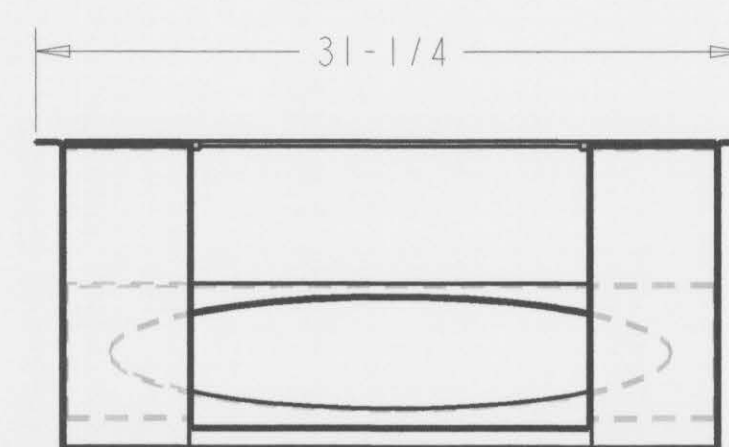
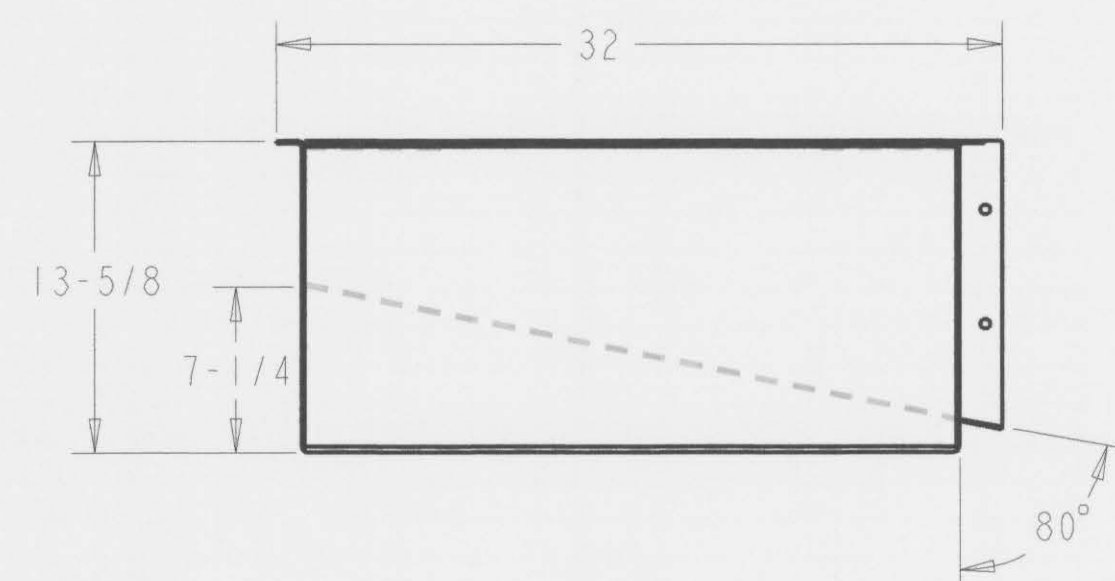


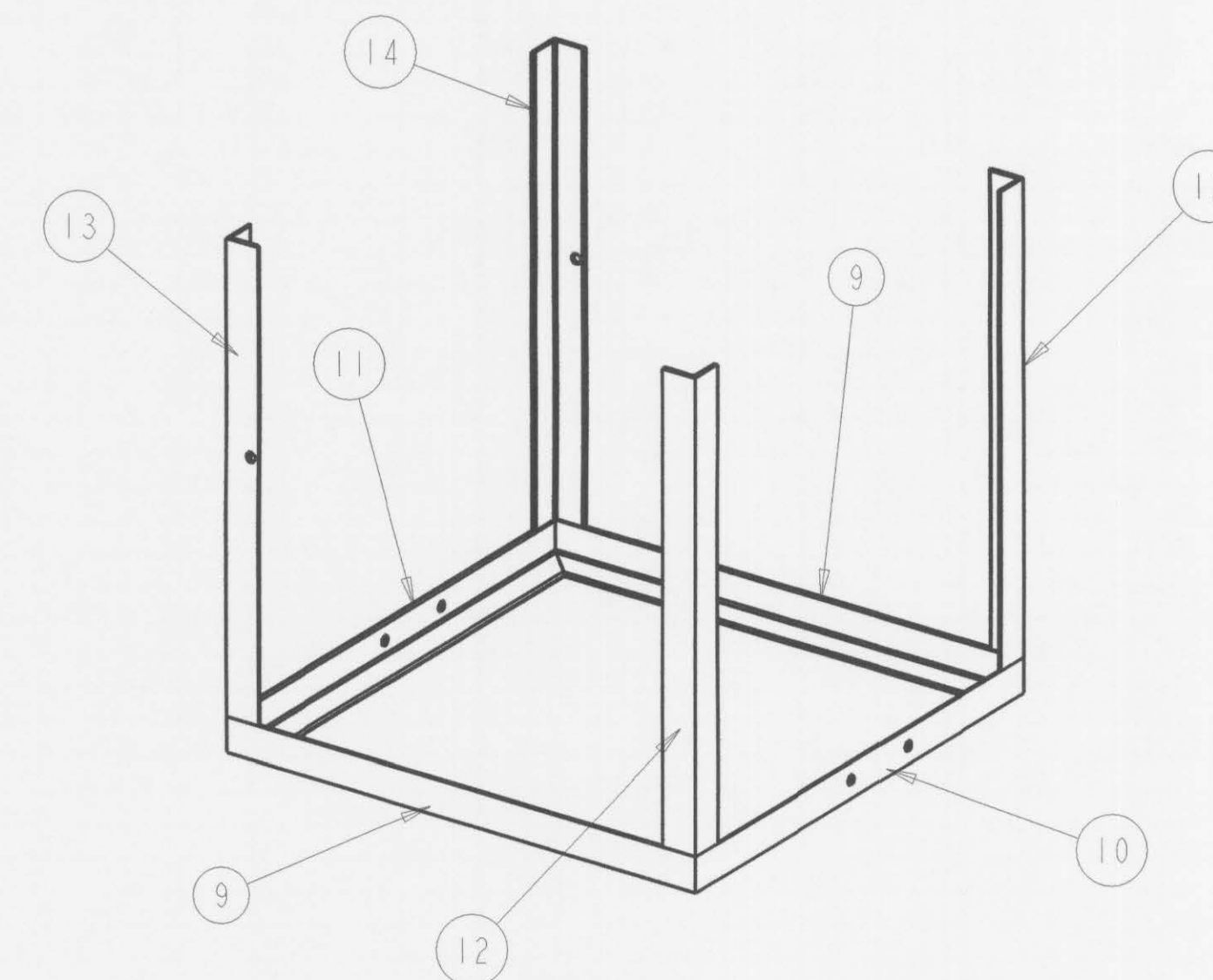
1 - 115-MAIN_FRAME.ASM



8 - 110-UPPER_FRAME.ASM



7 - 105-LOWER_FRAME.ASM



19	4	3/8" PLATE X 6" X 6"	3
18	1	10 GA X 31-3/8" X 28-1/2"	3
17	2	1/8" F BAR X 2" X 12-1/2"	3
16	2	10 GA X 5-1/2" X 14"	3
15	3	10 GA X 28-3/4" X 14"	3
14	1	3/16" ANGLE X 2" X 2" X 26-1/2"	3
13	1	3/16" ANGLE X 2" X 2" X 26-1/2"	3
12	2	3/16" ANGLE X 2" X 2" X 26-1/2"	3
11	1	3/16" ANGLE X 2" X 2" X 29"	3
10	1	3/16" ANGLE X 2" X 2" X 29"	3
9	2	3/16" ANGLE X 2" X 2" X 29"	3
8	1	UPPER FRAME ASSEMBLY	2
7	1	LOWER FRAME ASSEMBLY	2
1	1	FRAME ASSEMBLY	2
ITEM	QTY	DESCRIPTION - MATERIAL	REF DRAWING

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APPROVALS	DATE	DESCRIPTION
DESIGN J. POTTER	06/19/07	FRAME ASSEMBLY
ENGINEER		4" ROUND JIG
RELEASE TO PROD		
REV. NO.		
OTHER		

A	2403-100-FINAL	SCALE	SIZE
	W. DIEMAN	2 OF 10	D
REV. NO. 2007		SUPERSEDED	