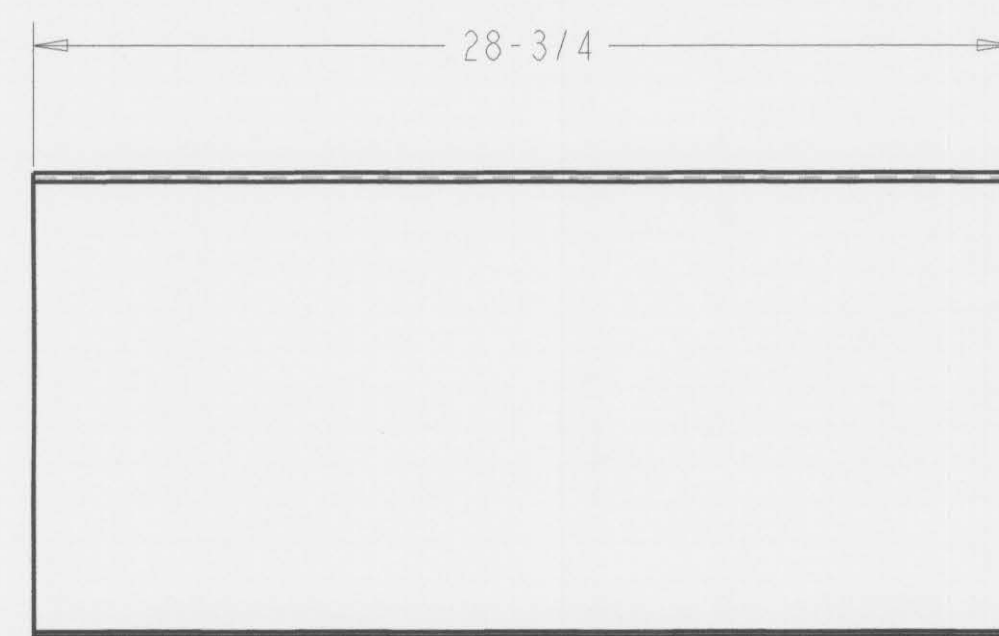
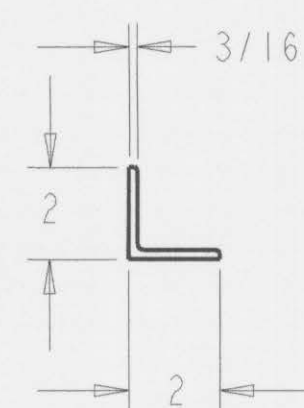
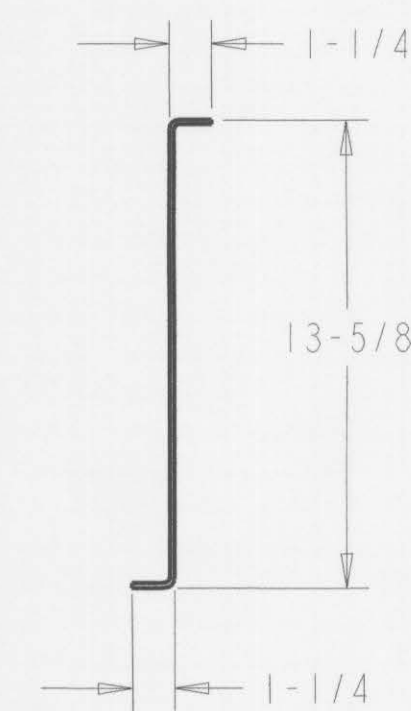
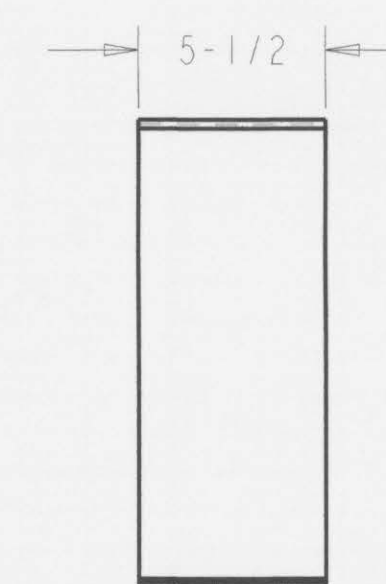
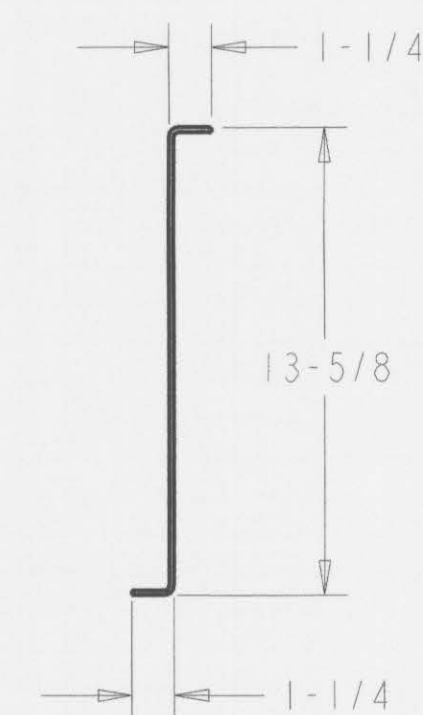


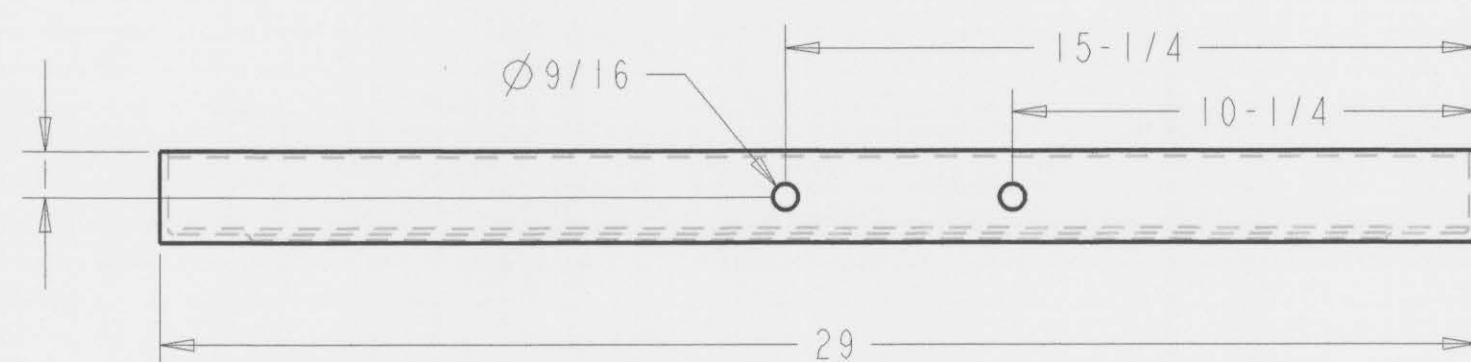
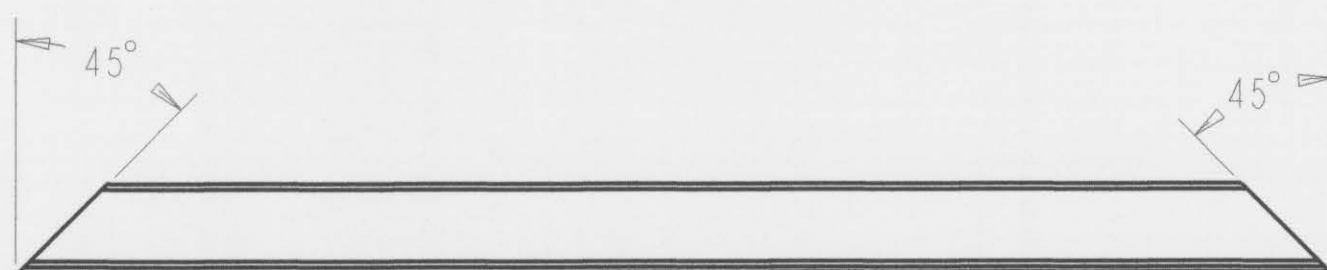
9 - 101



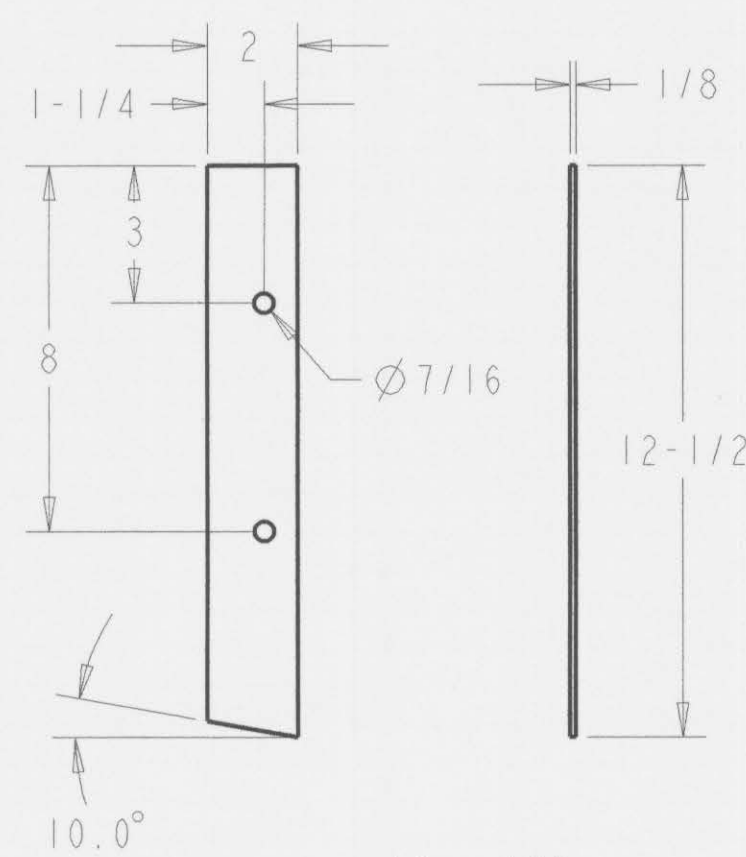
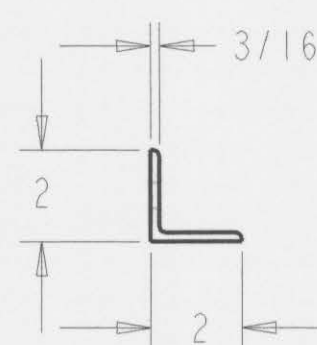
15 - 103



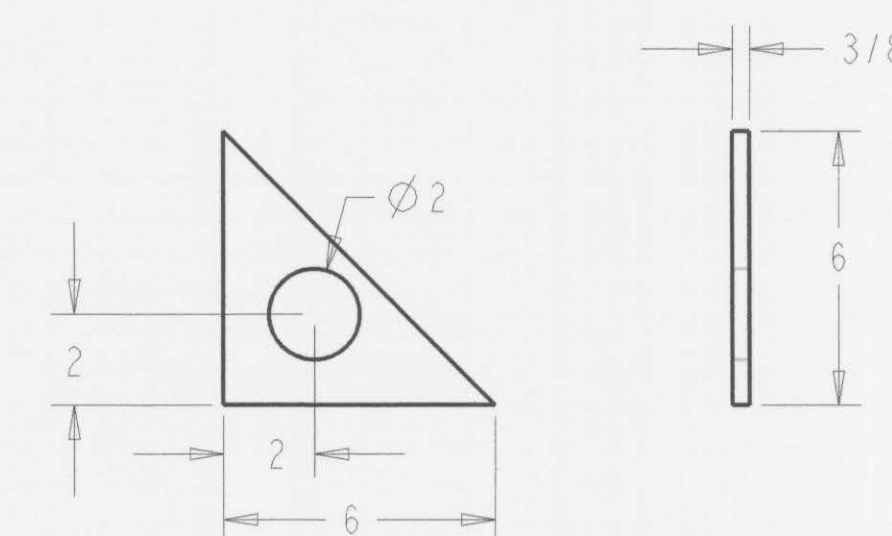
16 - 104



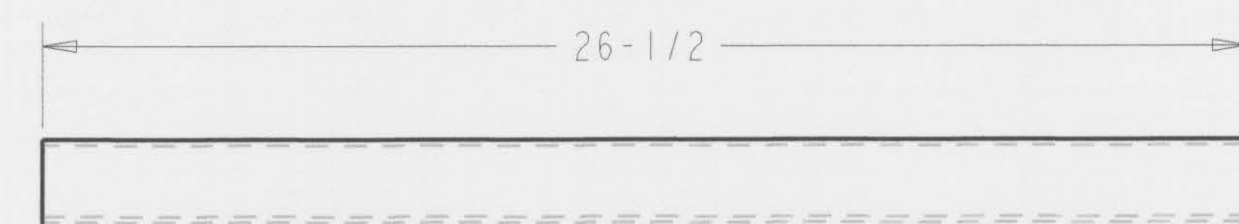
10 - 137
11 - 137_OPP



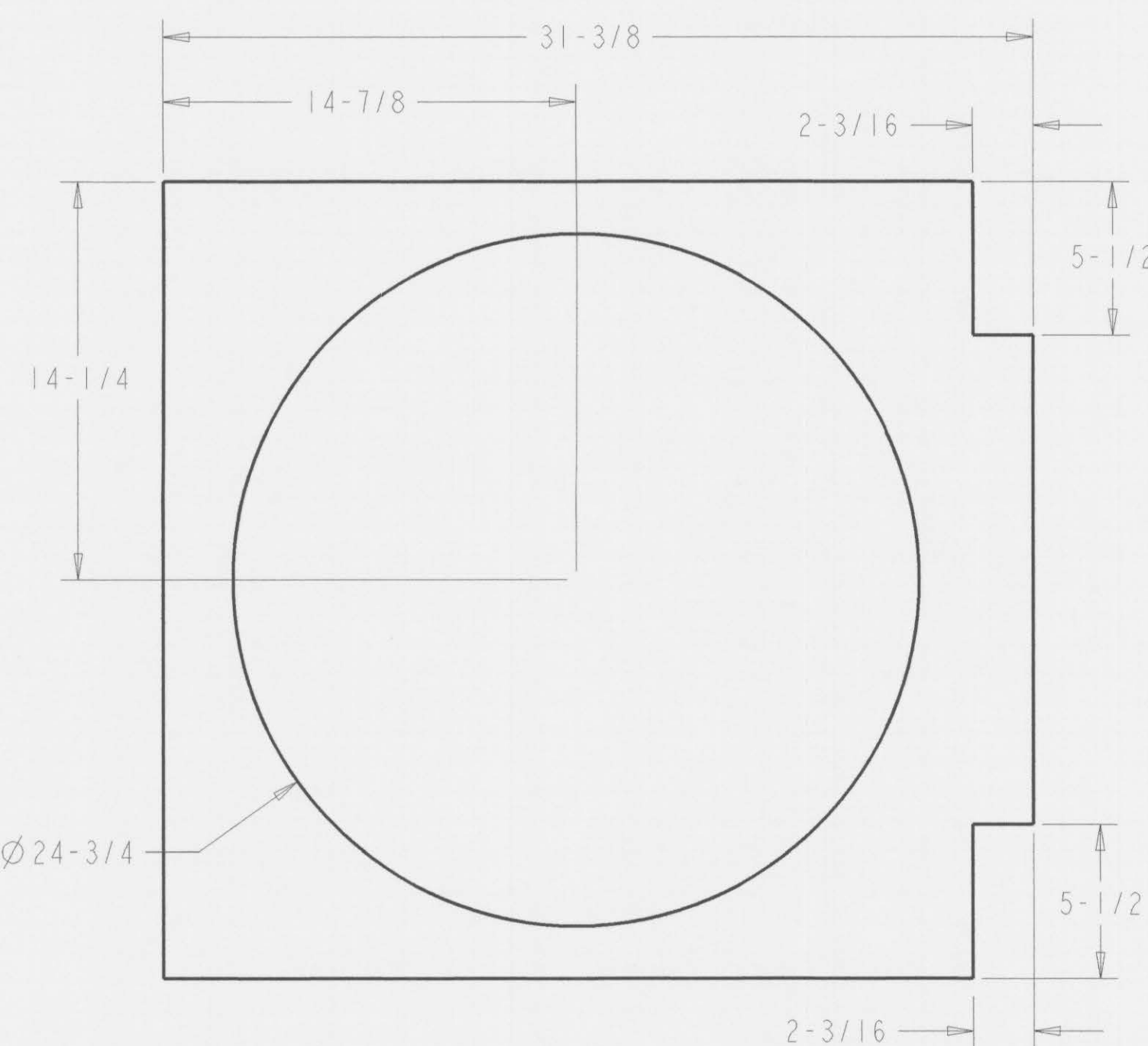
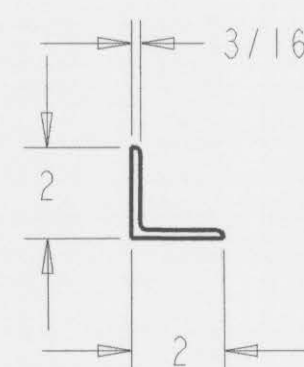
17 - 106



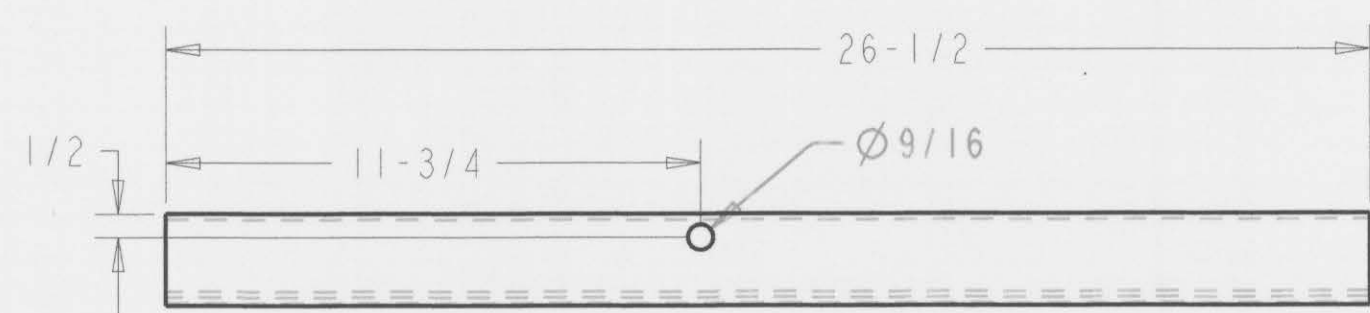
19 - 108



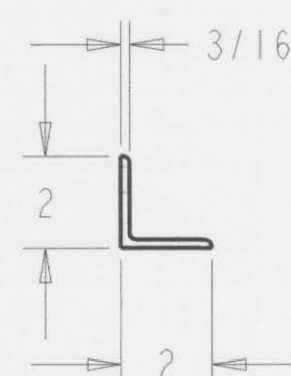
12 - 102



18 - 107



13 - 115_OPP
14 - 115



19	4	3/8" PLATE X 6" X 6"	3
18	1	10 GA X 31-3/8" X 28-1/2"	3
17	2	1/8" F BAR X 2" X 12-1/2"	3
16	2	10 GA X 5-1/2" X 14"	3
15	3	10 GA X 28-3/4" X 14"	3
14	1	3/16" ANGLE X 2" X 2" X 26-1/2"	3
13	1	3/16" ANGLE X 2" X 2" X 26-1/2"	3
12	2	3/16" ANGLE X 2" X 2" X 26-1/2"	3
11	1	3/16" ANGLE X 2" X 2" X 29"	3
10	1	3/16" ANGLE X 2" X 2" X 29"	3
9	2	3/16" ANGLE X 2" X 2" X 29"	3

ITEM	QTY	DESCRIPTION - MATERIAL	REF DRAWING
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APPROVALS		DATE	FRAME PARTS LIST
DESIGN	J. POTTER	06/19/07	
ENGINEER			24" ROUND JIG
RELEASE TO PROD			
REV REL			
OTHER			
A		24" ROUND JIG	SCALE 3/10
2007			SIZE D
			SUPERSEDED